

Technical Report

Peak Season Readiness Assessment



kardex

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1. Overall Peak Season Readiness Snapshot


This chart provides an overview of the system's overall health, particularly its ability to handle an increase in units and orders during the upcoming peak season. We are assessing key performance indicators, such as system responsiveness, resource usage, and storage capacity to ensure smooth operation during periods of higher demand.


In this example, the performance status is based off a **45% increase** in units per day during peak season. This will vary for each customer.

Category	Guideline	Status	Actual	Comments
Latency	< 100ms	Good	~87ms	Ideal latency. Should not change with peak season.
CPU	<80%	Good	4% - 50%	CPU usage is good. Should not change with peak season.
RAM	<90%	Good	65%	RAM is a little high, but is still below the threshold. Should not change with peak season.
Storage Space – Kardex FulfillX	300 GB	Good	42.96 GB current – 62.29 GB peak season	Storage can handle the 45% increase.
Storage Space – Kardex FulfillX Archive	300 GB	Good	18.01 GB current – 26.11 GB peak season	Storage can handle the 45% increase.
Storage Space – User Management Database	300 GB	Good	720 MB current – 720 MB peak season	Will not change during peak season.
Storage Space - AutoStore	300 GB	Good	7.5 GB current – 7.5 GB peak	Will not change during peak season.
Summary	We have evaluated the capacity of the current hardware to handle the anticipated increased load of <u>45 %</u> (Based on customer projections). The FulfillX Database Server will have sufficient space with the 300GB hard drive. CPU and RAM will NOT increase load during peak season.			

KEY:

 Good, will be able to handle peak season increases

 Reaching maximum, yet should handle peak season increases

 Needs addressed

2. Customer-Provided Projections

The Overall Peak Season Readiness Assessment is based off customer-provided projections and goals. Below is an example of data that we receive from the customer:

Month	Goal (units per day)	Super Goal (units per day)
Current Month	19,617	
Month 1	21,100	
Month 2	23,425	28,100
Month 3	21,000	25,200
Month 4	26,500	31,800
Month 5	22,930	27,500

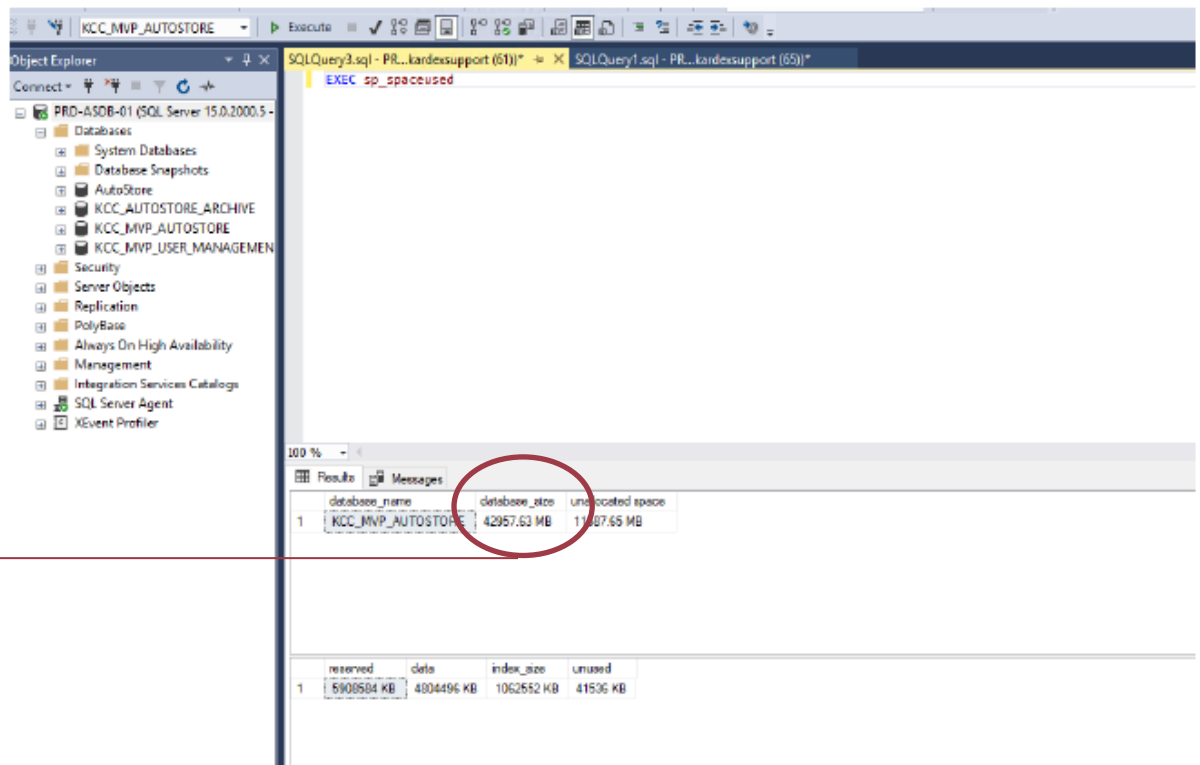
To calculate the percentage increase in volume for peak season, we follow a systematic process based on the projections provided by the customer:

1. **Customer Projections:** The customer provides an estimated number of units they expect to handle during peak season. These projections are based on their specific goals (the number of units they plan to process) and their "super goals" (a higher target if everything goes exceptionally well).
2. **Average Calculation:** We take the average of the customer's regular goals and their super goals. This gives us a balanced estimate that accounts for both their realistic targets and their more ambitious ones.
3. **Cushion Addition:** To ensure the system can handle unexpected surges in volume, we add a buffer (or cushion) on top of this average. This extra percentage accounts for any unforeseen increases in units beyond what was originally estimated.
4. **Percentage Increase:** Using the final adjusted estimate, we calculate the percentage increase compared to their current volume. For example, if the average and cushion lead to a 45% increase in units, this means the customer should expect to process 45% more units during peak season compared to their current operational volume.

3. FulfillX Database Assessment

Purpose: Assess the database hard drive utilization during your peak season. FulfillX itself will not change its rate of productivity but the amount of data needed to be stored onsite will increase drastically (in this example, 45% increase).

Database size on an average day during regular season: 42957.63 MB (shown below)



SQLQuery3.sql - PR... kardexsupport (61)*

EXEC sp_spaceused

database_name	database_size	unused space
1 KCC_MVP_AUTOSTORE	42957.63 MB	11,87.65 MB

reserved	data	index_size	unused
1 5908584 KB	4804496 KB	1062552 KB	41536 KB

42957.63 MB = 42.96 GB total used space

42.96 GB + 45% expected increase = **62.29 GB total used space during peak season**

Summary:

The FulfillX database will be **62.29 GB** on an average peak season day which is well under the 300 GB guideline mentioned in The Performance Snapshot.

3.1 FulfillX Archive Database Assessment

Purpose: Assess the archive database hard drive utilization during your peak season. FulfillX itself will not change its rate of productivity but the amount of data needing to be stored onsite will increase drastically (in this example, 45% increase).

Database size on an average day during regular season: 18064MB (shown below)

The screenshot shows the SQL Server Enterprise Manager interface. On the left, the Object Explorer displays the server hierarchy for 'PRD-ASDB-01 (SQL Server 15.0.2000.5 - ...)'. The 'Databases' folder is expanded, showing several databases including 'KCC_AUTOSTORE_ARCHIVE'. On the right, the SQL Query window shows the command 'EXEC sp_spaceused'. Below the command, the 'Results' tab displays a table with the following data:

database_name	database_size	unallocated space
1 KCC_AUTOSTORE_ARCHIVE	18064.00 MB	8525.09 MB

A red circle highlights the 'database_size' column, and a red arrow points from this circle to the text below.

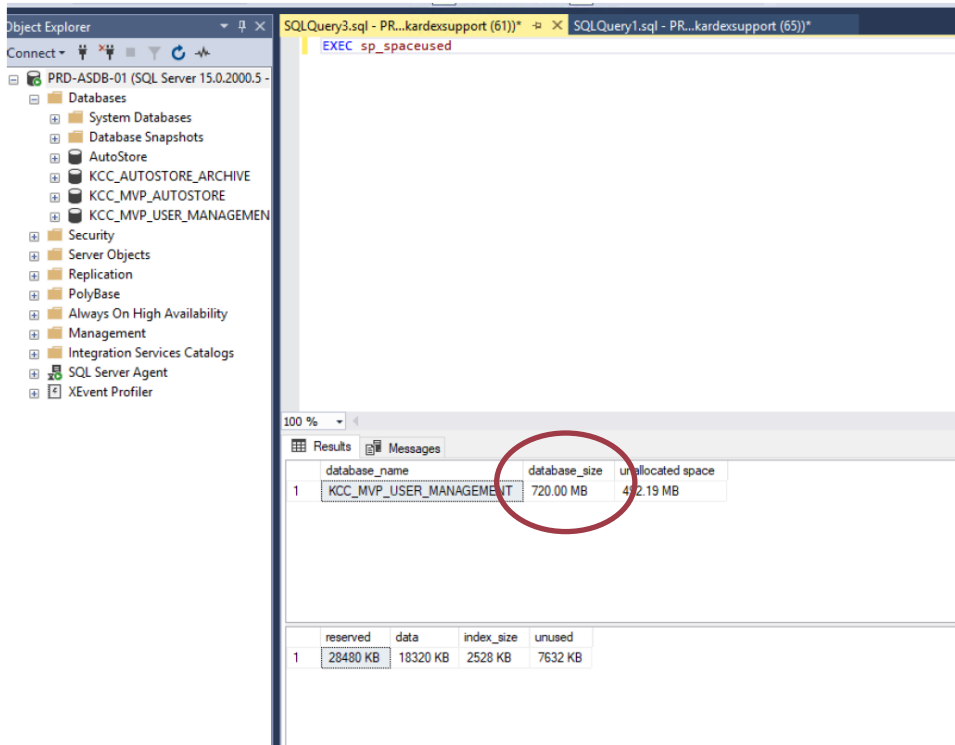
18064MB = 18.01 GB total used space

18.01 GB + 45% expected increase = **26.11GB total used space during peak season**

Summary:

The FulFillX Archive database will be 26.11 GB on an average peak season day which is well under the 300 GB guideline. The system is ready to proceed.

3.2 User Management Database Assessment



The screenshot displays the SQL Server Enterprise Manager interface. On the left, the 'Object Explorer' pane shows the server 'PRD-ASDB-01 (SQL Server 15.0.2000.5)'. The 'Databases' folder is expanded, showing several databases including 'KCC_MVP_USER_MANAGEMENT'. The main pane shows the execution of the 'sp_spaceused' query. The 'Results' tab is active, displaying a table with the following data:

	database_name	database_size	unallocated space
1	KCC_MVP_USER_MANAGEMENT	720.00 MB	412.19 MB

The 'database_size' column is circled in red. Below the main results, a smaller table shows the breakdown of the database size:

	reserved	data	index_size	unused
1	28480 KB	18320 KB	2528 KB	7632 KB

Summary:

The storage capacity is confirmed to be stable and is unlikely to change during peak season. 720 MB is well under the 300 GB guideline. The system is ready to proceed.

3.3 AutoStore Database Assessment

SQLQuery3.sql - PR...kardexsupport (61))*

SQLQuery1.sql - PR...kardexsupport (65))*

EXEC sp_spaceused

database_name	database_size	unallocated space
1 AutoStore	7504.00 MB	630 MB

	reserved	data	index_size	unused
1	7145160 KB	7122368 KB	16064 KB	6728 KB

Summary:

The AutoStore database is currently ~7,500 MB (7.5 GB) and will not change during peak season. The system is ready to proceed.

3.4 Database Summary:

- The projected total database size, including FulfillIX and its archive, will reach 88.4 GB (62.29 FulfillIX Database +26.11 FulfillIX Archive Database) during peak season, compared to the regular non-peak average of 60.97 GB
- This database will not exceed the 300 GB HDD space that is allocated for the database server so we can assume everything will run as expected during peak season.
- The following are suggestions and describe the minimum requirements. Higher parameters can be used. Deviations with regard to manufacturers (e.g. processor) with constant performance are accepted.








Number of Application Servers	3
Number of Database Servers	1
Processor / Number	Quad-Core-CPU, mind. 2,4GHz
Working Memory Processor	16GB 32 GB
Main Memory Database Server	300 GB free hard disk capacity after installing the operating system

HDD Processor	100 GB free hard disk capacity after installation of the database
HDD Database Computer	24" LCD Monitor, widescreen
Monitor	1x Gigabit Ethernet for host communication 1x Gigabit Ethernet for communication to subordinate controllers

4. AutoStore System

Based on the design specifications of the system and the care taken to keep it running smoothly, the AutoStore is ready and equipped to handle the peak season.

- Regular season estimated throughput: 1,440 bins per hour
- Operating hours: 7:00 a.m. – 12:00 a.m.
- The system was designed to handle the 5-year growth plan, so it is in good shape to handle the increased activity.
- Regular monthly check-ins as well as daily maintenance will continue to ensure the system is in top working condition.
 - Uptime has been >99% the past month
 - Average Mean Time Between Failures (MTBF) > 1,000 hours over the past month

 Bin presentations	161,538
 Average bin wait time	4.59s
 Average operator handling time	23.94s
 Uptime	99.88%
 System availability	98.83%
 System stops caused by robot errors	6
 Average mean time between failures	1,006.99 h

Snapshot from Unify Analytics

5. Glossary

- **Kardex FulfillIX Database:** This is where we store all SKU information. It holds detailed data about every product, including descriptions, quantities, and any other relevant details needed for efficient operations.
- **Kardex FulfillIX Archive Database:** The oldest order data is moved to the archive for historical reference. Once it reaches capacity, the archive purges old data to maintain efficiency. This process helps prevent slow queries in the main database, allowing faster access to current data.
- **User Management Database:** This database contains information about all users who are authorized to log into the system. After the initial setup, it typically experiences minimal change, even when new hires are added, as it doesn't store large amounts of data.
- **AutoStore Database:** This database is managed by AutoStore itself, and we do not interact with it. Its primary function is to track the precise location of each bin within the system, ensuring smooth inventory management and retrieval.
- **Latency:** System response time, ensuring quick and efficient performance
- **CPU Usage:** Processing power to manage workloads
- **RAM Usage:** Active memory